

Procedures

NPR 739 Operating mechanical interlocking machines

Description

This document describes the procedure for operating mechanical interlocking machines

Not what you are looking for? See more [Procedures](#)

Introduction

Mechanical interlocking machines in signal boxes have large levers directly connected by:

- rods to the points that they control
- cables (wires) to the signals that they control.

Interlocking is mechanical or electrical.

At some locations the levers are connected to power-operated signals and points. On a track indicator diagram, or behind the interlocking machine, there may be lights to show:

- whether signals display **PROCEED** (signal repeaters)
- the position of points.

To show the correct levers to use for setting intended routes, some interlocking machines have pulling lists.

A lever may be identified by a plate showing its function.

Controls

Levers are colour coded:

Lever colour	Function
Blue	Operates facing point locking Operates releases Closing lever for switching in or out
Black	Sets points
Red	Operates signals

Procedures

NPR 739 Operating mechanical interlocking machines

Indicators

Point indicator and transit lights

If present, point indicator lights show that points have operated correctly.

Indicator colour	Means that points are
White and letter N	In NORMAL position
White and letter R	In REVERSE position
Green or white	FREE , and can be moved

A flashing point transit indicator light shows that the relevant points do not have detection, because:

- the points are not in position, or
- the points are changing position, or
- facing point locking is not engaged.

Signal repeater lights

If present, signal repeater lights show that signals have operated correctly.

Light colour	Means that signal is
Red	At STOP
Green	Not at STOP
White	Not at STOP

Operating points and signals

Procedures

NPR 739 Operating mechanical interlocking machines

Qualified Worker

Warning

The lever of a signal protecting points with mechanical interlocking only must not be returned to **NORMAL** before:

- rail traffic has passed completely beyond the points, or
- rail traffic has been brought to a stand before the points.

- 1 If there is a pulling list, use it to find the correct order of levers to set the intended route.

Note

Do not force a lever. Too much force may damage the interlocking machine.

- 2 2. If necessary, use blue levers to remove facing point locking.
- 3 3. Use black levers to set points.
- 4 4. If necessary, use blue levers to re-apply facing point locking.
- 5 5. Use red levers to set signals.
- 6 6. Check that points and signals are set correctly for the route.

Failure of intended route to set

Qualified Worker

- 1 If points or signals do not move to the intended position, check that you are using the correct levers in the correct order.
- 2 If you are qualified, adjust the connecting wire tension.
- 3 Check that linkages move freely.
- 4 Return the levers to their previous positions.
- 5 Check that there is no obstruction in the points.

Procedures

NPR 739 Operating mechanical interlocking machines

- 6 If the route cannot be set, tell:
- a Signals Maintenance Representative
 - the Network Controller.

Related Documents

NPR 707 Clipping points

NPR 719 Operating groundframes

NPR 738 Operating powered interlocking machines