

Engineering System Integrity  
Electrical Network Safety Rules

Engineering Procedure  
Electrical Distribution Unit

Electrical Distribution Network Management

**PR D 78303**

**Work on 1500 Volt Negative  
Equipment Outside Substations**

Version 1.3

Date in Force: 1 February 2022

Approved by: Associate Director  
Electrical Distribution Unit  
Engineering System Integrity

Authorised by: Engineering Technical  
Publications Manager  
System Integrity

## Disclaimer

This document was prepared for use by persons in connection with works near or on/within the rail network electricity system operated by Sydney Trains. Sydney Trains makes no warranties, express or implied, that compliance with the contents of this document shall be sufficient to ensure safe systems or work or operation. It is the document user's sole responsibility to ensure that the copy of the document it is viewing is the current version of the document as in use by Sydney Trains. To the extent permitted by law, Sydney Trains excludes any and all liability for any loss or damage, however caused (including through negligence), which may be directly or indirectly suffered in connection with the use of this document.

## Copyright

The information in this document is protected by copyright and no part of this document may be reproduced, altered, stored or transmitted by any person without the prior consent of Sydney Trains.

## Document control

Version	Date	Author/ Prin. Eng.	Summary of change
1.0	28 July 2015	Christopher Leung	First release for Sydney Trains, rebranded from previous RailCorp SMS-06-EN-0568 V1.3
1.1	12 July 2018	Christopher Leung	3 Yearly Review
1.2	19 February 2019	Nick Loveday	Updated PR D 78303 "Approved by" to Associate Director Electrical Distribution Unit
1.3	1 February 2022	ENSR Project Team	Reviewed as part of the ENSR Project.

## Summary of changes from previous version

Summary of change	Section
Minor grammatical updates	All
Updated document references	All

## Table of Contents

<b>1</b>	<b>Purpose</b> .....	<b>4</b>
<b>2</b>	<b>Definitions</b> .....	<b>4</b>
<b>3</b>	<b>Safety Principles</b> .....	<b>4</b>
<b>4</b>	<b>Work Which Requires the Substation Negative to be Disconnected from Rail</b> .....	<b>4</b>
<b>5</b>	<b>Negative Bus Rail Termination (Track Side Negative Bus)</b> .....	<b>5</b>
<b>6</b>	<b>OHW Permanent Rail Connections</b> .....	<b>6</b>
<b>7</b>	<b>Work Which Requires the Substation Negative to be Disconnected from the Track Side Negative Bus</b> .....	<b>7</b>
7.1	Breaking, making or working on a SINGULAR substation negative connection, i.e. not all the connections, to the Track Side Negative Bus .....	7
7.2	Breaking making or working on ALL substation negative connections to the Track Side Negative Bus .....	7
<b>8</b>	<b>Rail Spark Gaps</b> .....	<b>8</b>
8.1	General.....	8
8.2	Testing.....	8
8.3	Working on Rail Spark Gap and Bond .....	8
<b>9</b>	<b>Electrolysis Bond</b> .....	<b>9</b>
<b>10</b>	<b>Structure Bond Testing and Maintenance</b> .....	<b>9</b>
<b>11</b>	<b>Reference documents</b> .....	<b>9</b>

## 1 Purpose

To describe the procedures required in carrying out work on 1500 Volt negative equipment outside Substations.

### NOTE

A Sectioning Hut is defined as a substation. Refer to **Electrical Safety Definitions** page available on the **RailSafe** site.

### NOTE

Refer to *PR S 40027 Traction Return (1500V DC)* for precautions necessary when work is performed that may affect any part of the traction return in 1500V DC electrified areas.

## 2 Definitions

Refer to the **Electrical Safety Definitions** page available on the **RailSafe** site.

## 3 Safety Principles

When work is to be carried out on 1500 Volt negatives outside substations, precautions must be taken to ensure that:

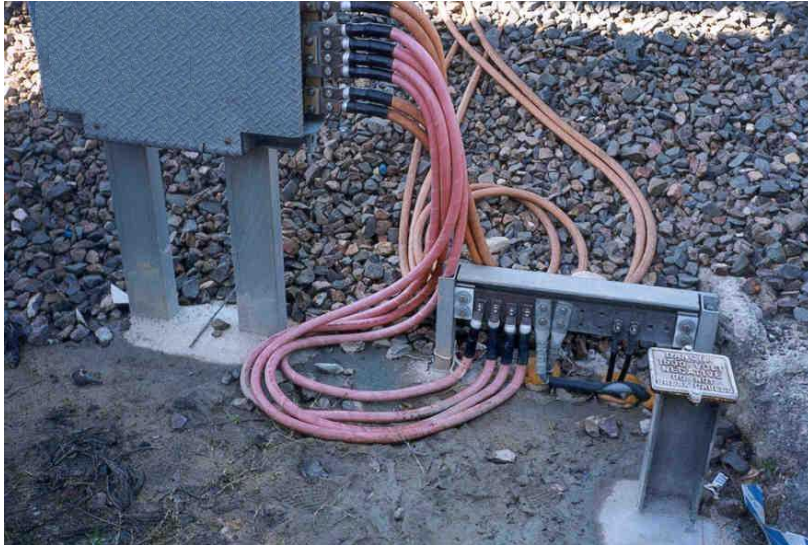
- The return path for current from trains and other equipment is not broken.
- Workers do not bridge across a broken negative connection.
- Workers are not exposed to dangerous voltages between negative (rail) and earth.

## 4 Work Which Requires the Substation Negative to be Disconnected from Rail

Refer to *PR D 78304 Work on 1500 Volt Negative Equipment Inside Substations* Section 3.1 Work requiring the substation negative to be disconnected from rail, for details.

## 5 Negative Bus Rail Termination (Track Side Negative Bus)

The Negative Bus Rail Termination, commonly referred to, and hereafter referred to as the Track Side Negative Bus, is the interface between the substation negative(s) and the traction rail.



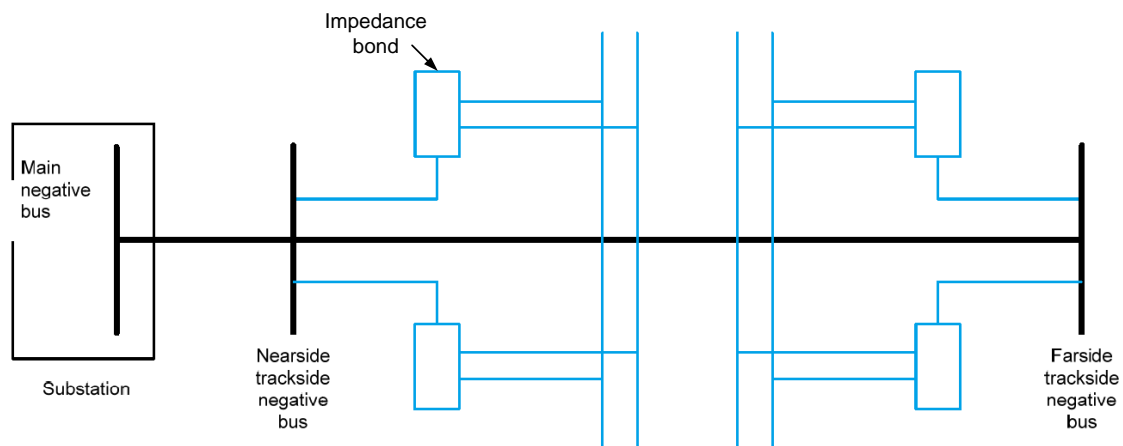
**Figure 1: Example of a Track Side Negative Bus**

The Electrical discipline is responsible for:

- The installation and maintenance of cables from the Substation to the Track Side Negative Bus.
- The **running** of cables from the Substation to the Traction Rail, when a Track Side Negative Bus does not exist.

The Signalling and Control Systems discipline is responsible for:

- The installation and maintenance of Cables from the Track Side Negative Bus to the Traction Rail.
- The **connection** of the cables to the Traction Rail, when a Track Side Negative Bus does not exist.



**Figure 2: Typical negative track connections**

## 6 OHW Permanent Rail Connections

All permanent OHW rail connections shall be done in accordance with an Approved and Accepted Signal Design. Rail bond welding shall be done by workers appropriately qualified in accordance with TfNSW Engineering Specification *SPG 0709 Traction Return, Track Circuits and Bonding*. Connection of the permanent rail connections to rail shall be done by the Signal Engineer in accordance with SPG 0709.

These requirements are applicable to:

- Rail connections from trackside negative bus.
- Rail connections from OHW structure spark gaps.
- Rail connections from OHW switches.
- Provisions for permanent connection points for portable rail connections.

## 7 Work Which Requires the Substation Negative to be Disconnected from the Track Side Negative Bus

### 7.1 Breaking, making or working on a SINGULAR substation negative connection, i.e. not all the connections, to the Track Side Negative Bus

With the substation live, a singular substation negative connection may be disconnected, connected or worked upon for a short time only. This time period shall be a maximum of one shift only.

Any replacement of a cable or connection shall be a 'like for like' or as dictated via an Engineering Advice.

When breaking, making or working on a SINGULAR substation negative connection, i.e. not all the connections, to the Track Side Negative Bus:

#### NOTE

The number of cables and preferred cable size for the equipotential bond shall be identical to the negative cable being disconnected or as that specified in Transport for NSW (TfNSW) standard *T HR EL 20002 ST 1500 V DC Cables and Cable Ratings*.

- a. A temporary equipotential bond shall be installed across the break.
- b. When disconnecting a "singular" negative connection to the Track Side Negative Bus, it is necessary to ensure that no current is flowing in the connection to be disconnected. Accordingly, prior to disconnecting a negative connection:
  - The negative cable(s) to be disconnected shall be positively identified.
  - A tong tester (DC) shall be used to prove that no current is flowing in the circuit.
- c. Persons shall not bridge themselves between the disconnected substation negative cable and the Track Side Negative Bus and should perform any work on an insulated platform.
- d. Providing the above instructions 6.1 (a) to (c) are complied with *PR D 78502 Substation Access Permit* would not be required.

#### NOTE

A Substation Access Permit would only be required for work on the traction return circuit if all connections between the substation negative and the Track Side Negative Bus will be broken. No permit is required if an electrical path from the substation negative to the traction rail remains and its continuity has been checked.

### 7.2 Breaking making or working on ALL substation negative connections to the Track Side Negative Bus

Refer to PR D 78304 Section 3.1 Work requiring the substation negative to be disconnected from rail, for details.

## 8 Rail Spark Gaps

### 8.1 General

Steel structures supporting 1500 Volt equipment are connected to the traction rail at prescribed locations in accordance with TfNSW standard *T HR EL 12005 ST Bonding for 1500 V DC Traction Systems* through a rail spark gap and rail bond.

The rail spark gap device, normally bolted to the structure, is fitted with a spark gap capsule. These capsules are normally open circuit and are designed to short circuit in the event of failure of the 1500 Volt insulation on the structure.

#### **WARNING**

**The OHW structure is considered safe to touch if the measured structure to rail voltage does not exceed 50Vdc. Workers must not touch the structure and the rail bond at the same time unless the bond and the structure are bridged together with a jumper lead. Refer to SMS SWMS *D2013/80641 Structure Bond Testing and Maintenance* for further information.**

### 8.2 Testing

The voltage across a spark gap must only be measured with an approved test equipment, refer to *SP D 79039 Electrical Tools and Test Equipment*.

If voltage measured across a spark gap is  $> 2V$ , the spark gap is considered to be satisfactory. If the voltage measured is in the range of  $0$  to  $\leq 2V$ , the spark gap could be short circuited or the rail bond could be open circuited.

For details refer to *PR D 78306 1500 Volt DC Overhead Wiring Structure to Rail Voltage Test* and *D2013/80641*.

### 8.3 Working on Rail Spark Gap and Bond

Before personally bridging between rail and structures, the rail to structure jumper lead must be used as follows:

- a. Install the rail clamp to the foot of the traction rail. Ensure that the clamp bites into metal if rust or other debris is present on the rail foot.
- b. Install the insulated clamp onto the overhead wiring structure in a firm and unhesitating manner.

#### **NOTE**

**The jumper lead must be connected to the same rail as the spark gap rail bond, i.e. the traction rail.**

#### **WARNING**

**The time for which the structure is connected directly to traction rail must be minimised to reduce the risk of electrolysis damage occurring.**



When work is completed, remove the jumper lead as follows:

- a. Disconnect the insulated clamp from the structure in a quick and unhesitating manner. Do not touch the overhead wiring structure at the same time as touching an exposed clamp or bond.
- b. Disconnect the rail clamp from the foot of the traction rail.

## 9 Electrolysis Bond

Workers must not:

- Bridge between underground services and rail.
- Bridge themselves across a broken electrolysis bond connection.

## 10 Structure Bond Testing and Maintenance

For work regarding structure bond testing and maintenance refer to D2013/80641.

## 11 Reference documents

D2013/80641 Structure Bond Testing and Maintenance

PR D 78304 Work on 1500 Volt Negative Equipment Inside Substations

PR D 78306 1500 Volt DC Overhead Wiring Structure to Rail Voltage Test

PR D 78502 Substation Access Permit

PR S 40027 Traction Return (1500V DC)

SPG 0709 Traction Return, Track Circuits and Bonding

T HR EL 12005 ST Bonding for 1500 V DC Traction Systems

T HR EL 20002 ST 1500 V DC Cables and Cable Ratings